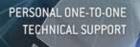


ADVANCED CONNECTOR SOLUTIONS



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STANDARD PRODUCTS READILY AVAILABLE

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CUSTOM CAPABILITIES TO MEET TECHNICAL CHALLENGES

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CABLE ASSEMBLY INTEGRATED SOLUTIONS

RAPID PRODUCT DEVELOPMENT

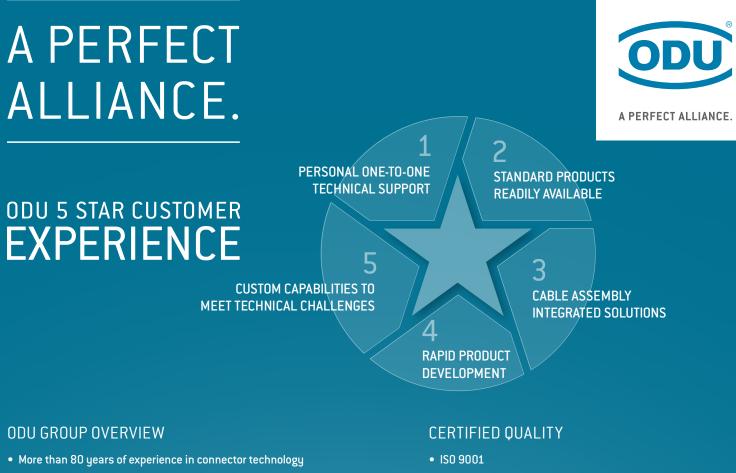
CIRCULAR CONNECTORS

ELECTRICAL CONTACTS

D MODULAR CONNECTORS

CABLE ASSEMBLY

ODU CONNECTIVITY SOLUTIONS AND CAPABILITIES



- Over 2,300 employees worldwide
- 10 sales subsidiaries in China, Denmark, France, Germany, Italy, Japan, Korea, Sweden, the UK and the US as well as 5 production and logistics sites
- All technologies under one roof: Design and development, machine tool and special machine construction, injection, stamping, turning, surface technology, assembly and cable assembly

We operate in the following markets: medical, military and security, test and measurement, industrial, energy, and automotive / emobility

As of February 2019

- IATF 16949
- ISO 13485
- ISO 14001
- ISO 50001
- Wide range of UL, CSA, VG and VDE licenses
- UL certified cable assembly

For a complete list of our certifications, please visit our website.



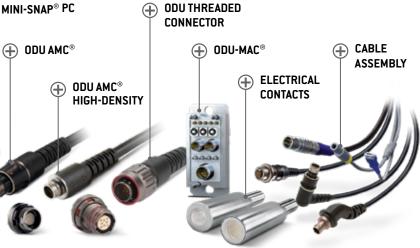
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 Image: Contract of the contract

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	ODU Mini-Snap®	ODU MEDI-SNAP®	ODU MINI-MED®	ODU MINI-SNAP® PC	ODU AMC®	ODU AMC® High-Density	ODU Threaded Connector	ODU-MAC®	Electrical Contacts
Push-Pull locking	•	•		•	•				
Break-Away locking	•	•	•		•	•		•	•
Spindle or lever locking								•	
High-speed data transmission (> 480 Mbit/S)	•				•	•	•	•	
Mechanical coding	•	•	•	•	•	•	•	•	
Blind mate/ blind insertion	•	•	•	•	•	•	•	•	
360° Shielding	•				•	•	•	•	
Watertight	•	•	•	•	•	•	•	•	
High mating cycles (> 5,000)	•			•	•	•		•	•
High mating cycles (< 100,000 and more)								•	•
Vibration & shock resistant	•	•		•	•	•	•	•	•
Rack panel w/ docking frame								•	
Threaded technology							•		
Silicone overmold	•	•*				•**			

* Approved for ODU MEDI-SNAP® Break-Away Plugs in PSU ** Available in ODU-AMC® High-Density Chrome-Plated



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ODU CUSTOM CONNECTOR CAPABILITIES

EXTREME DESIGNS - PUSHING THE LIMITS

See below some of our technical capabilities that have been used for specific custom applications. We continuously work with our customers to meet the most extreme technical challenges.

CONTACT OUR ENGINEERING TEAM Email us at: myapplications@odu-usa.com

Requirement	Extremes 0DU has achieved
High current	2,400 A
High voltage	56 kV (DC) 36 kV (AC)
Water protection	IP67 / IP68 / IP69K / IP6K9K
Vacuum tightness	$1 \times 10^{.9}$ mbar l/s
Salt spray	700 hours
EMC / EMI protection	> 75 dB (0 – 5 MHz) / > 65 dB (5 MHz – 500 MHz)
High speed data rate	$\label{eq:usb} USB^{\circledast} \ 3.2 \ \text{Gen} \ 1x1 - 5 \ \text{GBit/s}^{\mathtt{i}} \ / \ \ \text{HDMI}^{\circledast} \ 2.0 - 14.4 \ \text{Gbit/s}^{\mathtt{i}} \ / \ \ 10 \ \text{Gbit} \ \text{Ethernet} - 10 \ \text{Gbit/s}^{\mathtt{i}}$
Operating temperature	Up to 300 ° C
Pressure	650 bar (9427 psi) operating receptacle $/$ 500 bar (7251 psi) operating mated condition $/$ 1,000 bar (14503 psi) burst
Vibration	LV214 Severity Level 4 (20 g, 10 – 2000 Hz, 22 h) Four-time multisinus per three-dimensional axis (16 g, 20 – 2000 Hz, 65 h per axis)
Mating cycles	> 1 Million
Hydraulic connection	25 bar (362 psi) operating
Pneumatic connection	20 bar (290 psi) operating
Fiber optic	< 1 dB typical @ 100,000 mating cycles single mode/multimode
Magnetic permeability	Magnetic permeability µr < 1.0005
Environmental	Salt spray / fog, chemical resistance, UV, Arizona dust, radiation, sterlization
Shock	1,000 g
Contact density	1 contact/mm ²
Smallest contact diameter	0.3 mm
Smallest circular connector diameter	5 mm
On driving test	Electric vehicle adapter
Self finding solutions	+/- 5 mm float (shield and tight)

¹These ODU specific connectors can transmit common data transmission protocols such as USB[®] 3.2 Gen 1x1, HDMI[®]2.0 and Ethernet, but they are not USB[®], HDMI[®]- and Ethernet-standard connectors.

ODU PRODUCT AVAILABILITY



ODU HIGH-DENSITY & LIGHTWEIGHT CONNECTOR PORTFOLIO



¹ These ODU specific connectors can transmit common data transmission protocols such as USB[®], HDMI[®], Ethernet, CAT 5 and CAT 6_A, but they are not USB[®], HDMI[®]- and Ethernet- standard connectors.

	Sizes	No. of possible mechanical coding	Diameter plug (mm)	Max. cable diameter [mm]	Max. no. of contacts	Solder	Crimp	Print	IP Class in mated condition	IP Class in unmated condition
	00		9.8	5.0	7					
	0		12.8	7.0	16					
е	1	4	14.8	8.5	27	٠		٠	IP6K8	IP68
C	1.5		16.8	10.5	40					
	00		9.8	5.0	7					1000
e	0	4	12.8 7.0 16	.2.8 7.0 16	•	IP6K8	IP68			
	0		14.0	5.5	10					
	1		15.9	6.5	16					
	1.5 2	4	16.5 19.6	8.0 10.0	19 26	•		٠	Up to IP6K9K	IP68
е	3		23.9	11.5	37				II OKSK	
	4.5		33.0	17.5	55					
	0		11.9	5.5	10					
	1		13.9	6.5	16					
	1.5	4	15.9	8.0	19	•		•	Up to IP6K9K	IP68
е	2		17.6	10.0	26				IFONSK	
	3		21.9	11.5	37					
	0		11.9	5.5	7					
е	1	4	13.9	6.5	16	•		•	Up to IP6K9K	IP6K8
	1.5		15.9	8.0	19					
	1.5	2	17.5	8.5	19				IP6K8	IP68
e	3	-	24.9	12.8	26					1 00

ODU METAL CONNECTOR PORTFOLIO



 (\mathbf{f})

ODU MINI-SNAP[®]

	Coding	Sizes	No. of possible mechanical coding	Diameter plug (mm)	Max. cable diameter [mm]	Max. no. of contacts	Solder	Crimp	Print	IP Class in mated condition	IP Class in unmated condition
ODU MINI-SNAP [®] L		00	4	6.4	3.5	04					
• IP50	D'a	0		9	5.6	10					
• 5,000 mating cycles	Pin and	1		11.5	7.7	16	•	•	•	IP50	Up to
 Hermetically sealed option USB[®] 3.1 Gen 1 + USB[®] 2.0 + Ethernet¹ 	groove	2	8	14.5 17.5	9.9	26					IP68
		3 4		25.0	11.9 16.0	30 40					
ODU MINI-SNAP® K		4		11.0	5.0	10					
AVAILABLE IN		1		13.0	7.0	16					
• IP68 • 5,000 mating cycles	Pin and	2	8	16.0	9.0	26				IP68	Up to
• USB [®] 2.0 + Ethernet ¹	groove	3	U	19.0	10.5	30		•	•	11 00	IP68
		4		25.0	14.0	40					
			•								
ODU MINI-SNAP [®] B	Pin	0	8	9.4	5.0	10	10 16 26			IP68	Up to
• IP68		1	9	12.0	7.0	16					
 5,000 mating cycles USB[®] 2.0 + Ethernet¹ 	and groove	2	10	15.0	9.0	26		•	IP68	IP68	
		3	13	18.0	10.5	30					
ODU MINI-SNAP [®] S		0		9.4	5.0	04					
• IP50 and IP68	Insulator	1	1	12.0	7.0	06	•		•	Up to IP68	Up to IP68
Coax and triax		2		15.0	9.0	10				11 00	IF68
ODU MINI-SNAP [®] F		0		9.4	5.0	09					
		1		12.0	7.5	14	••				
IP50 and IP68 E 000 mating suclas	Half shell	1.5	3	13.0	7.5	19		•	•	Up to IP68	Up to IP68
 5,000 mating cycles Ethernet¹ 		2		15.0	9.5	19					
		3		18.0	11.5	27					

¹ These ODU specific connectors can transmit common data transmission protocols such as USB[®] 3.1 Gen 1, USB[®] 2.0, and Ethernet, but they are not USB[®] and Ethernet-standard connectors.

ODU PLASTIC CONNECTOR PORTFOLIO



¹ Up to 2 MOPP / 2 MOOP

	Sizes	No. of possible mechanical coding	Diameter plug (mm)	Max. cable diameter [mm]	Max. No. of contacts	Solder	Crimp	Print	IP Class in mated condition	IP Class in unmated condition
	1	6	13.7		14	•	•	•	Up to IP64	IP68
è	2	3	18.5	9.2	26		·	•	IP64	1100

	1	6	15.8	5.5	14				Up to IP67	1000
9	2	1	18.3	11.5	26	•			Up to IP64	IP68
Ð	2	3	18.5	9.2	5	•			Up to IP64	IP50
Ð	1	1	11.5/ 11.2	4.4	6	•			IP67	IP50
	1		12.5	6.0	14					
	2	3	15.7	9.0	19	•	•	•	Up to IP67	IP50
	3		18.7	10.5	27					

ODU MODULAR / RECTANGULAR CONNECTOR PORTFOLIO



ODU-MAC[®] Silver-Line



ODU DOCK Silver-Line Automatic docking & robot systems.



Manual mating.



ODU-MAC[®] Blue-Line A new performance class.

	ODU-MAC [®] Silver-Line	ODU DOCK Silver-Line	ODU-MAC [®] White-Line	ODU-MAC [®] Blue-Line	ODU-MAC [®] Push-Lock Blue-Line
Mating cycles	> 100,000	> 100,000	> 100,000	> 10,000	5,000
Mating principle	Automatic docking	Automatic docking	Manual mating	Manual mating, automatic docking	Manual mating
Automatic docking	6 Frame varieties, Quick-change head option	3 Sizes Quick change head option		1 Frame variety, 4 sizes	
Locking			Spindle/leverlocking Snap-In (ZERO)	Spindle / lever locking	Push-locking
Housing	Metal frame	3 housing varieties avaliable in plastic and metal	Avaliable in plastic and metal	Avaliable in plastic and metal	Plastic Plastic sleeve / Metal frame
Strain relief	•	•	•	•	•
Highest packing density on the market	•	•	•	•*	•
Non-magnetic version	•		•		
VARIETY OF MODULES					
Signal	Up to 27 A/1.5 mm ²	Up to $27 \text{ A}/1.5 \text{ mm}^2$	Up to 27 A/1.5 mm ²	Up to 33 A/2.5 mm ²	Up to 33 A/2.5 mm ²
Power	Up to 119 A/16 mm ²	Up to 119 A/16 mm ²	Up to 119 A/16 mm ²	Up to 58 A/6 mm ²	Up to 58 A/6 mm²
High current	Up to 225 A/50 mm ²	Up to 225 A/50 mm ²	Up to 225 A/50 mm ²	Up to 225 A/50 mm ²	Up to 58 A/6 mm ²
High voltage	$l\ln to 6.3 kV/1.5 mm^2$	$lln to 2.5 kV/1.5 mm^2$	$l\ln t \circ 6.3 kV/1.5 mm^2$	$l \ln t \circ 2.5 k V / 6 mm^2$	Up to $2.5 \text{ kV}/6 \text{ mm}^2$

Signal	Up to 27 A/1.5 mm ²	Up to 27 A/1.5 mm ²	Up to 27 A/ 1.5 mm ²	Up to 33 A/2.5 mm ²	Up to 33 A/2.5 mm ²
Power	Up to 119 A/16 mm ²	Up to 119 A/16 mm ²	Up to 119 A/16 mm ²	Up to 58 A/6 mm²	Up to 58 A/6 mm²
High current	Up to 225 A/50 mm²	Up to 225 A/50 mm ²	Up to 225 A/50 mm ²	Up to 225 A/50 mm ²	Up to 58 A/6 mm²
High voltage	Up to 6.3 kV/1.5 mm ²	Up to 2.5 kV/1.5 mm ²	Up to 6.3 kV/1.5 mm ²	Up to 2.5 kV/6 mm ²	Up to 2.5 kV/6 mm ²
Coax	Up to 9.0 GHz	Up to 9.0 GHz	Up to 9.0 GHz	Up to 12 GHz	Up to 12 GHz
Compressed air	Up to 25 bar	Up to 25 bar	Up to 25 bar	Up to 16 bar	Up to 16 bar
Fluid	Up to 25 bar	Up to 25 bar	Up to 25 bar	Up to 16 bar	Up to 16 bar
Fiber optic POF/GOF	•	•	•	● (GOF only on request)	 (GOF only on request)
Transfer rates / high-speed	$CATG_A^1/USB^{\circledast_1}/HDMI^{\circledast_1}$	$CATG_{A}^{\ 1}/USB^{\circledast 1}/HDMI^{\circledast 1}$	$CAT6_A^1/USB^{\circledast_1}/HDMI^{\circledast_1}$	$CAT 6_{A}^{1} / USB^{\otimes 1}$	CAT 6 _A ¹ ∕ USB ^{®1}
Optional pin protection	Module can be freely positioned		Module can be freely positioned	Integrated with 20-pin signal module	Integrated with 20-pin signal module
Termination technology	Crimp / solder / print	Crimp / solder	Crimp / solder / print	Crimp/solder/print through PCB termination modules	Crimp/solder/print through PCB termination modules

¹These ODU specific connectors can transmit common data transmission protocols such as HDMI[®], USB[®] and CAT 6_A, but they are not HDMI[®]-, USB[®]- and CAT-standard connectors.

8 *Exceeds market standards



ODU-MAC[®] **Blue-Line** PUSH-LOCK Easy one handed operation.

ODU ELECTRICAL CONTACT PORTFOLIO



ORDER SAMPLES NOW

	ODU SPRINGTAC®	ODU SPRINGTAC® Flatsocket	ODU LAMTAC®	ODU TURNTAC®	ODU STAMPTAC®
Contact technology	Springwire technology	Springwire technology	Lamella technology	Turned, slotted contacts	Stamping technology
Contact security	•••	•••	••	•	••
Contact diameter	From Ø 0.76 mm	From 0.64 x 0.64 mm	From Ø 1.5 mm	From Ø 1.5 mm	Ø 3 and Ø 6 mm
Mating cycles	> 100,000 (up to 1 million)	> 50,000	> 10,000	> 10,000	> 10,000
Operating temperature range	-40° C to +125° C	-40° C to +125° C	-40° C to +150° C	-40° C to +125° C	-40 °C to +105° C
High temperature range	Up to +300 °C (on request)		Up to +150°C		
Surfaces	Ag (Au up to ∅ 1.02 mm)	Ag/Au	Ag/Au	Ag	Ag
Termination technologies	Crimp / screw / solder	Crimp	Crimp / screw / solder	Crimp / screw / solder	Crimp
Current (6 mm) per IEC 60512-5-2:2002	100 A		130 A	100 A	
Angular misalignment	+/- 1°		+/- 1°	+/- 5°	+/- 1°
Contact material	CuSn alloy or CuBe		CuBe alloy	CuZnPb	CuSn alloy
Primary attribute	High mating cycles	Test & Measurement	High current	High volume	High volume
Points of contact	360° circular	Single or double sided	360° circular	1,2,4,6 Tines circular	2,4,6 Tines circular

ODU AUTOMOTIVE CONNECTOR SOLUTIONS



ODU DOCKING MATE®

Tolerance compensating connector systems enable a wide range of applications

- Compensation of tolerances up to +/- 5 mm possible
- Custom power & signal combinations available
- Ideal for hot swapping / blind mating applications



ODU GEN2 - 2 POLE HV CONNECTOR SYSTEM

• Trouble-free: Shielding attenuation > 60 db • **Tested**: As per the requirements of LV215

• Sealing: IP6K9K sealing class

FOR MORE INFORMATION Visit: www.oduautomotive.com

ODU POWER MATE[®] 400

- Up to 400 A
- 1000 V
- Up to 95 mm² cable
- Extremely low profile
- Ideal for HV battery / inverter applications specifically where space is critical



IEC CHARGING CONNECTOR

- Rugged ODU TURNTAC[®] contact system suitable for
- Rated up to 10,000 cycles
- Mating possible at angle of up to 5° making this an ideal contact for charging applications
- Custom charging handles available upon request

Low Profile High Voltage

ODU CABLE ASSEMBLY SOLUTIONS & CONNECTORS FROM ONE SOURCE



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ODU CABLE ASSEMBLY SERVICES WORLDWIDE PRESENCE SERVING LOCAL MARKETS

GERMANY CHINA NORTH AMERICA / MEXICO **ODU NORTH AMERICA ADVANCED** CABLE ASSEMBLY FACILITY **CUSTOMER BENEFITS** One-to-one technical support VALUE ADDED SERVICES • Global & regional footprint The ODU North America facility specializes in rapid • Rapid product development prototyping and projects ranging from medium to · Vertically integrated connector manufacturer large sized volumes.

ISO 9001 | IATF 16949 | ISO 13485 | ISO 14001 | ISO 50001 | UL Certified Cable Assembly | ITAR Authorized Operation

ODU COMPLETE CABLE ASSEMBLY SOLUTIONS ACROSS MULTIPLE MARKETS:



ODU SILICONE CABLE ASSEMBLY SOLUTIONS

CUSTOMER BENEFITS

- Up to 500 autoclave cycles
- Approved LSR and HTV processes globally available
- Tested for medical technology use
- Various standard overmolding
- inserts available





AUTOCLAVABILITY

SECONDARY SILICONE SURFACE TREATMENT - OPTIONAL

ODU NORTH AMERICA CAPABILITIES

- Environmentally controlled presurized workroom
- Dedicated silicone overmold work area
- ARBURG-ALLROUNDER 275 V:
 - Vertical free-space system
 - Clamping force: 28 tones
 - Injection unit: 1.4 oz, 2.3 oz

ODU INTERNATIONAL CAPABILITIES



- Cleanroom EN ISO14644-1
- ISO 13485
- Tool shop customized molds
- Electroplating shop: The turned or stamped contact can be coated based on customer requirements
- On-site laboratory
- On-site technology test center

TEST AND VALIDATION

ISO 10993-5 CERTIFIED

- Cytotoxicity test according to DIN EN ISO 10993-5
- Management system certified according to ISO 9001
- Documentation of tests available

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- High-voltage and insulation tests
- Functional and component tests for cable systems
- Runtime measurement
- Tensile strength tests
- Torsional and bending fatigue tests
- Leakage tests for molded components
- * Available upon request

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A PERFECT ALLIANCE.

ODU GROUP WORLDWIDE



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