

ODU AUTOMOTIVE / EMOBILITY ADVANCED CONNECTOR SOLUTIONS



A PERFECT ALLIANCE.

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ODU AUTOMOTIVE / EMOBILITY ADVANCED CONNECTOR SOLUTIONS

ODU 5 STAR CUSTOMER EXPERIENCE

PERSONAL ONE-TO-ONE TECHNICAL SUPPORT

STANDARD PRODUCTS
READILY AVAILABLE

CUSTOM CAPABILITIES TO MEET TECHNICAL CHALLENGES

CABLE ASSEMBLY
INTEGRATED SOLUTIONS

RAPID PRODUCT DEVELOPMENT

LOW PROFILE

HIGH VOLTAGE DE

ODU GROUP OVERVIEW

- More than 75 years of experience in connector technology
- Over 2,300 employees worldwide
- 10 sales subsidiaries in China, Denmark, France, Germany, Italy, Japan, Korea, Sweden, the UK and the US as well as 5 production and logistics sites
- All technologies under one roof: Design and development, machine tool and special machine construction, injection, stamping, turning, surface technology, assembly and cable assembly

We operate in the following markets: medical, military and security, test and measurement, industrial, energy, and eMobility

As of February 2019

CERTIFIED QUALITY

- ISO 9001
- IATF 16949
- ISO 13485
- ISO 14001ISO 50001
- Wide range of UL, CSA, VG and VDE licenses
- UL certified cable assembly

For a complete list of our certifications, please visit our websit



DOCKING / BATTERY SWAP

CHARGING

CUSTOM SOLUTIONS 14

www.odu-usa.com/emobility

2

Mating cycles

Contact type

Size

ODU ELECTRICAL CONTACTS



| ODO EMPINO COMMO OTOTEM | ODO TOTALINO CONTINOTOTOTOTO |
|-------------------------|------------------------------|
| 10,000 | 10,000 |
| 1.5 mm to 30 mm | 0.3 mm to 12 mm |
| Up to 1° | Up to 5 ° |

Solder / Screw / Crimp

Lamella Turned, slotted



ODU LAMTAC®

- 😛 Electrical contact with lamella technology
- 👴 > 10,000 mating cycles
- + Able to withstand harsh environments
- ## High temperature resistance up to 200° C
- ## High current-carrying capacity



ODU TURNTAC®

- Able to withstand harsh environments
- **G** Turned slotted contact
- 5° misalignment ideal for charging applications
- Smallest dimensions possible, down to 0.3 mm contact diameter
- + > 10,000 mating cycles

Contact us for additional technical information at sales@oduautomotive.com

ODU POWER MATE® 400

ODU HIGH VOLTAGE

and HV-battery

CONNECTOR SOLUTIONS

| | ODU POWER MATE® 400 2 POLE HV CONNCTOR SYSTEM | ODU GEN2 – 2 POLE HV CONNECTOR SYSTEM | 3 POLE HV CONNECTOR SYSTEM - RIGHT ANGLE | 3 POLE HV CONNECTOR SYSTEM – STRAIGHT |
|-----------------------|--|--|---|--|
| Current rating | (95 mm²): 400 A* at 85° C | (35 mm²): 160 A at 85° C | (50 mm²): 240 A at 85° C | (25 mm²): 145 A at 85° C |
| Working voltage | 1000 V DC, test voltage 4,000 V DC | 750 V AC, test voltage 2700 V AC | 750 V AC | 750 V DC |
| Operating temperature | -40° C to 140° C | −40° C to 140° C | -40° C to 150° C | -40° C to 140° C |
| IP Sealing | IP6K9K, IP68 | IP6K9K, IP68 | IP6K9K, IP68 | IP6K9K, IP68 |
| Vibration class | Level 3** | Level 2 | LV214, PG17, Level 4 | LV214, PG17, Level 3 |
| Cable cross section | 50 mm², 70 mm², 95 mm² | 16 mm², 25 mm², 35 mm² | 35 mm², 50 mm² | 16 mm², 25 mm² |
| Cable type | Copper / Alu | Copper | Copper | Copper |
| Shielding | 360° | 360° | 360° | 360° |
| HVIL | Yes (optional) | Yes | N/A | N/A |
| Termination | Ultrasonic weld | Crimp | Crimp | Crimp |
| Contact size | 12 mm | 8 mm | 12 mm | 8 mm |
| Mating cycles | 50 | 50 | 50 | 50 |
| Temperature sensor | Yes (optional) | N/A | N/A | N/A |



- 400 A continuous makes this an ideal connector for battery and charging applications
- Slide latch allows for low-profile making packaging easy
- HVIL for quick power disconnect
- Temperature sensor for temperature monitoring
- < 75 N allows for easy mating*</p>
- Can be used with either aluminum or copper wire







ODU GEN2 - 2 POLE **HV CONNECTOR SYSTEM**

- Compact size allows for easy packaging
- 4 Available in both right angle and straight making it the most versatile ODU 2 pole connector
- Can reach temperatures up to 140° C for high temperature applications





ODU K12* - 3 POLE HV CONNECTOR SYSTEM - RIGHT ANGLE

- Class 4 vibration
- Sealed connector system
- Up to 240 A with 50 mm² wire
- Rugged aluminum housing

ODU K8* - 3 POLE HV CONNECTOR SYSTEM — STRAIGHT

- Can withstand up to 140° C making it ideal for high temperature applications
- Smallest 3 pole ODU offering for easy packaging
- Able to withstand class 3 vibration
- 👴 Up to 145 A with 25 mm² wire

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ODU DOCKING/ BATTERY SWAP





ODU BATTERY SWAP TCS -

ODU DOCKING MATE®

CONNECTOR SOLUTIONS

| | ODU DOCKING MATE® | ODU BRS (BATTERY REPLACEMENT SYSTEM) | ODU BATTERY SWAP | (TOLERANCE COMPENSATION SYSTEM) |
|------------------------|---------------------|--------------------------------------|------------------|---------------------------------|
| Working voltage | 340 V DC | 250 to 420 V DC | 300 V DC | 400 V DC |
| Current rating | 340 A at 85° C | 350 A at 85° C | 100 A at 65° C | 80 A at 85° C |
| IP Sealing | IP6K9K, IP68 | Upon request | IP67 | Sealing upon request |
| Vibration | SG2 (acc. To LV215) | SG2 (acc. To LV215) | N/A | |
| Operating temperature | −30° C to 85° C | -30° C to 85° C | −40° C to 100° C | −40° C to 100° C |
| Shielding | 360° | 360° | N/A | N/A |
| Mating cycles | 50 | 2,000 | 5,000 | 3,000 |
| Tolerance compensation | +/- 5 mm | +/- 5 mm | N/A | +/- 1 mm |

ODU DOCKING MATE

- Self-finding docking of HV-battery & drivetrain module ideal blind mating
- +/- 5 mm of tolerance allows easy blind mating without damage to pins
- Multiple pin configurations and shell size available upon request

ODU DOCKING MATE® – CUSTOMIZE SIZE AND INSERTS:





ODU BRS Battery replacement system

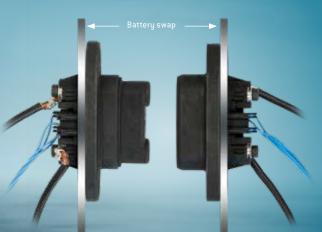
- Self-finding docking of HV-battery & drivetrain module ideal blind mating
- +/- 5 mm of tolerance allows easy blind mating without damage to pins

ODU BATTERY SWAP

- The highest mating cycles of all ODU docking connectors
- Ground pins for first mate last break
- Water tightness in both mated and unmated conditions



Photo: courtesy of KTM Sportmotorcycle Gmbl



ODU BATTERY SWAP TCS — Tolerance compensation system

- Self-finding connector system making it ideal for battery swap applications
- + 3,000 cycles allow for multiple connections without replacement
- Small package size will fit easily into smaller battery applications

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ODU CHARGING

CONNECTOR SOLUTIONS

| | ODU SAE ADAPTER | ODU GB/T INLET | HANDLES & ASSEMBLIES |
|-------------------|----------------------|----------------------|----------------------|
| Working voltage | 240 V DC | 750 / 1,000 V DC | 1,000 V DC |
| Current rating | 80 A | 250 A at 50° C | 200 A |
| IP Sealing | Sealing upon request | Sealing upon request | Sealing upon request |
| Temperature range | −30° C to 50° C | −30° C to 50° C | −30° C to 50° C |
| Mating cycles | 10,000 | 10,000 | 10,000 |

ODU SAE ADAPTER

- Contact technology: ODU TURNTAC®
- 10,000 mating cycles
- ## Misalignment: 5°
- ⊕ Temperature: −30° C to 50° C











| Nominal current | Nominal current CP/PP | Number of contacts |
|-----------------|--------------------------|---|
| Up to 80 A | 2 A | 2 (Contact-Ø: 1.5 mm) 1 (Contact-Ø: 2.8 mm) 2 (Contact-Ø: 3.6 mm) |
| DC – 200 A | 2A | 2 (Contact-Ø: 8 mm) |







| Nominal current 1-Phase / 3-Phase | Nominal current CP/PP | Number of contacts |
|---|--------------------------|---|
| Up to 80 A | 2 A | 2 (Contact-Ø: 1.5 mm) 1 (Contact-Ø: 2.8 mm) 2 (Contact-Ø: 3.6 mm) |



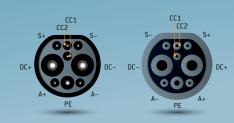
ODU GB/T INLET

Contact technology: ODU TURNTAC®

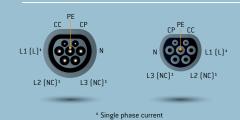
- 10,000 mating cycles
- Meets GB/T standard
- Pin misalignment up to 5°
- ⊕ Temperature: –30° C to 50° C

The ODU TURNTAC® design has been specially developed for charging technology applications. The turned contacts provide a high level of flexibility and ensure more than 10,000 charging cycles.

GB/T 20234









AC – ALTERNATING CURRENT

| Nominal current 1-Phase / 3-Phase | Nominal current CC/PP | Number of contacts |
|--|--------------------------|--|
| 10 A / 16 A / 32 A (250 V) 16 A / 32 A / 63 A (440 V) | 2 A | 2 (Contact-Ø: 3 mm) 5 (Contact-Ø: 6 mm) |

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IEC CHARGING CONNECTOR **ODU TURNTAC®**

Robust contact technology for efficient charging operations. This ODU TURNTAC® design has been specifically developed for charging technology applications. The turned contacts therefore ensure a high level of flexibility and low wear at over 10,000 charge cycles.

Contacts can be sold separately for your custom specific applications including, but not limited to: charging kits, charging handles, cable assemblies, inlets and trailer





IEC 62196 (VDE 0623-5)







DC – DIRECT CURRENT



AC — ALTERNATING CURRENT

| Nominal current | Nominal current CP/PP | Number of contacts |
|--|-----------------------------|--|
| 16 A / 32 A (2.5 / 6 mm²) 63 A (16 mm²) | 2 A | 2 (Contact-Ø: 3 mm) 5 (Contact-Ø: 6 mm) |
| DC - 400 A | 2 A | 2 (Contact-Ø: 8 mm) |





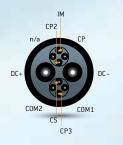


AC – ALTERNATING CURRENT

| Nominal current 1-Phase / 3-Phase | Nominal current CP/PP | Number of contacts |
|--|-----------------------------|--|
| 16 A / 32 A (2.5 / 6 mm²) 63 A (16 mm²) | 2 A | 2 (Contact-Ø: 3 mm) 5 (Contact-Ø: 6 mm) |



CHADEMO







DC - DIRECT CURRENT

| Nominal current DC | Nominal current CP/CP2 | Number of contacts |
|-----------------------|---------------------------|--|
| 50 A – 200 A | 2 A | 2 (Contact-Ø: 9 mm) 8 (Contact-Ø: 1.5 mm) |





ODU CUSTOM CHARGING HANDLES

- Ruggedized charging handles
- Can meet J1772, IEC62916 and CCS charging standards
- 10,000 mating cycles
- Garage Sizes 1.5 mm, 2.8 mm, 3.6 mm and 8 mm
- Termination: Crimp
- Able to withstand harsh environments
- Turned slotted contact
- 5° pin misalignment ideal for charging applications

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ODU CUSTOM SOLUTIONS

Since 1942 ODU has been supplying customers with custom contact and connector solutions. Rapid prototyping and product development coupled with local one to one engineering support has led ODU's reputation as an expert in custom solutions. Thermoplastic injection molding design, CNC tooling design and development, and bonding/laser etching are just a few of ODU's core competencies.

For assistance with your customized connector needs call us at 805-484-0540 or email us at sales@oduautomotive.com.



FAST DEVELOPMENT

- Simulation software
- Highest level of vertical integration
- Local R&D centers in America, Europe and China



PRODUCTION

under one roof means high added value:

- Toolmaking
- Injection Shop
- Turnery
- Stamping
- Surface Technology & Electroplating Shop
- Assembly
- Cable Assembly

TEST CENTER

ODU Technology Test Center for continuous strict quality control delivers data and a unique important knowledge base through the complete development process.

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ODU GROUP WORLDWIDE



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Manufacturing Co.Ltd

Mexico ODU Mexico Manufacturing

S.R.L. de C.V.

Romania ODU Romania

Manufacturing S.R.L.

USA ODU North American Logistics

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Scan the QR code to learn more about ODU Automotive

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